



CERTIFICATE

Welding of railway vehicles and components according to
EN 15085-2:2020+A2:2025

ZE-16083-01-00-EN15085-2017.0010.011

DVS ZERT GmbH hereby certifies that the welding company

pro-beam GmbH & Co. KGaA
Lindenallee 22
39288 Burg
Germany

fulfills the requirements
for the scope according to

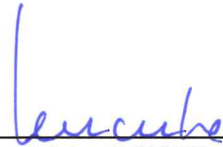
EN 15085-2 classification level CL1
in the type of activity P, M

in the range indicated in the annex.

validity: 2026-02-19 until 2029-03-02

Düsseldorf, 2026-02-19
Place and date of issue

Lead auditor: Dr.-Ing. KRANZ


Dipl.-Ing. GURSCHKE
Head of certification body

Scope of the certificate

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Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
141	1.2 1.3	t = 1 - 3 mm t = 3 - 10 mm	EB-correction, WPQR TIG WPQR_411
142	1.2, 5	t = 1 - 2 mm	-
51	- 1.2, 1.3, 23, 3.1, 5, 6, 8	t = 3 - 100 mm D = 15 - 1000 mm t = 2 - 100 mm D ≥ 15 mm	50MnSi4 -

Area of Application:

- New build of components for railway vehicles
- Repair of components for railway vehicles

Responsible welding coordinator(s):

Daniel Fritsche, IWE

born: 1982-01-05

1st deputy(ies) of the responsible welding coordinator(s):

Maximilian Saalfeld, Level A (IWT)

born: 1990-05-02

Others deputies:

Christian Börner, IWE
Nico Timme, Level C

born: 1981-04-22
born: 1979-10-06

Remarks:

Register no.:

DVSZERT/15085/CL1/010/17/3

General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.